



MATL:
4340 AIRCRAFT QUALITY, MAGNETICALLY TREATED STEEL
FORGING, HEAT TREATED TO R_c 45±3.

3 EACH REQUIRED WITHOUT X RAY HOLE AND
1 EACH WITH X RAY HOLE PER SET

SEE HTH. DWG DATED OCT 20 1960

MCCARTNEY MFG. CO.
BAXTER SPRINGS KANSAS

NEXT ASSY D-321

UNLESS OTHERWISE SPECIFIED
TOLERANCE FRACTIONS $\frac{1}{16}$ DECIMALS $\pm .005$
BREAK SHARP CORNERS AND EDGES $\frac{1}{4}R$ ALL OVER
SURFACE FINISH $\sqrt{32}$ ALL OVER

SCALE FULL SIZE	DATE 8-8-63
MATL NOTED	DWG KV
HEAT TREAT NOTED	APPR OK HTH 9-24-63
CATALOG NO	DWG No. D-318

CYLINDER